



Devaki®

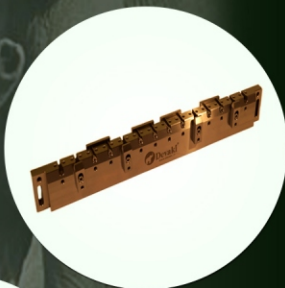
Quality plus Reliability



PRODUCTS

For Wire EDM

- ▶ WEDM Wire EDM Vice / Mini Vice
- ▶ WEDM Wire EDM Round Adapter
- ▶ WEDM Wire EDM Ruler
- ▶ WEDM Wire EDM Adapter
- ▶ WEDM Toe Clamps



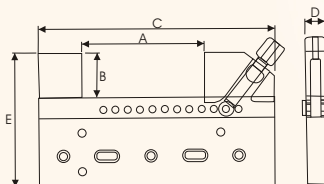
Devaki Toolings, Bengaluru



WEDM Wire EDM Vice (V22150)



WEDM-V22150



Features

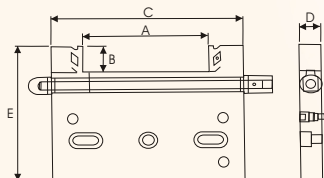
- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)
- ▶ Two axis fine adjustable
- ▶ 45 degree angle clamping provides excellent holding force on work piece
- ▶ Clamping range - Dia 0 to 45
- ▶ Parallelism - within 005 / 100
- ▶ Squareness - within 005 / 100

Item Code	A	B	C	D	E	Net Weight
WEDM-V22150	150	50	270	22	150	5.6 kg

WEDM Wire EDM Mini Vice (V17100)



WEDM-V17100



Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)
- ▶ Two axis fine adjustable
- ▶ Screw design, very easy to use
- ▶ Suitable for small & high precision jobs
- ▶ Clamping range - Flat 0 to 100
- ▶ Parallelism - within 005 / 100
- ▶ Squareness - within 005 / 100

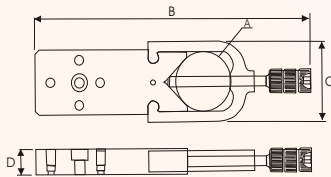
Item Code	A	B	C	D	E	Net Weight
WEDM-V17100	100	25	155	17	130	2.1 kg



WEDM Wire EDM Round Adapter (RA45)



WEDM-RA45



Features

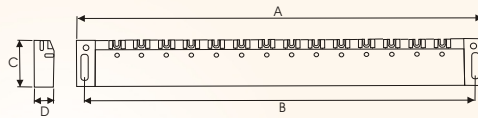
- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)
- ▶ Ideal product for thin wall jobs
- ▶ Reference hole given for quick setting
- ▶ Two axis fine adjustable
- ▶ Clamping range - Dia 0 to 45
- ▶ Parallelism - within 005 / 100
- ▶ Squareness - within 005 / 100

Item Code	A	B	C	D	Net Weight
WEDM-RA45	45	235	62	20	1.15 kg

WEDM Wire EDM Ruler (R25500)



WEDM-R25500



Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)
- ▶ Parallelism - within 005 / 100
- ▶ 4 Top clamps & 4 bottom support

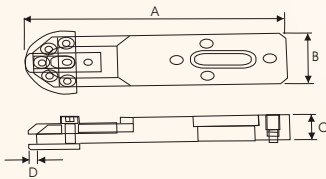
Item Code	A	B	C	D	Net Weight
WEDM-R25500	520	500	60	25	5.5 kg



WEDM Wire EDM Adapter (A20)



WEDM-A20



Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)
- ▶ Ideal product for pip matching on complex plug gauges & profile inserts
- ▶ Two axis fine adjustable

Item Code	A	B	C	D	Net Weight
WEDM-A20	155	40	20	5	0.9 kg



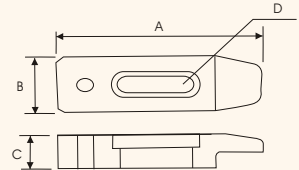
WEDM Toe Clamps (TC01-TC06)



WEDM-TC01 / TC02

Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)



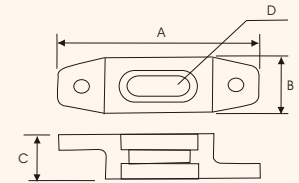
Item Code	A	B	C	D	Net Weight
WEDM-TC01	75	25	20	M6U	0.15 kg
WEDM-TC02	75	25	20	M8U	0.15 kg



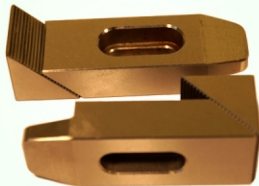
WEDM-TC03 / TC04

Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)



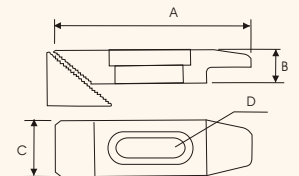
Item Code	A	B	C	D	Net Weight
WEDM-TC03	75	25	20	M6U	0.15 kg
WEDM-TC04	75	25	20	M8U	0.15 kg



WEDM-TC05 / TC06

Features

- ▶ Material - High quality stainless steel
- ▶ Hardness - 54-56 HRC (Vacuum hardened with sub-zero treatment)



Item Code	A	B	C	D	Net Weight
WEDM-TC05	70	14	23	M6U	0.2 kg
WEDM-TC06	70	14	23	M8U	0.2 kg



Devaki®

Quality plus Reliability



Devaki Toolings

32, 2nd Main Road, Kamakshipalya,
Bengaluru-560 079, Karnataka State (India)

Phone: +91-80-2328 2749, Mobile: +91-98864 29106

Email: devakitoolings@ymail.com, Website: www.devaki.in